# **Custom Synthesis**

From milligram-scale to ton-scale





# Why TCI?

# **Technologies**

We will help you find the best solution with over 70 years of solid experience in organic synthesis.

- Oligosaccharide Synthesis
- Ultra Low Temperature Reaction
- Halogenation Including Fluorination
  Subliment
- Sublimation Purification

- High-pressure Reaction
- Asymmetric Synthesis
- Fermentation

## Intermediates

TCI's wide variety of synthetic intermediates provides flexibility to design the most efficient synthetic route.

# **Facilities**

We consistently handle multiple-step reactions and processes, using a wide variety of in-house equipment and facilities.

- TCI has more than one hundred types of manufacturing equipment availability at its disposal, equating to over three hundred individual pieces of apparatus.

# TCI offers

# **Custom Synthesis**

Custom synthesis is available upon request. If you can't find a compound in our catalog, please do not hesitate to contact us.



- Organic Intermediates
- Premix of Drug Medicines and Intermediates,
  Oligosaccharides Investigational New Drugs (TCI complies with cGMP)

# **Scaling Up**

Many compounds in our catalog are also available in larger quantities.

- Functional Materials
- Electronic Materials (Low Metal Concentration)
- Raw Materials for Cosmetics



- From milligram-scale to ton-scale
- Continuous production

# **Manufacturing Facilities**

Fukaya Factory granted ISO 9001:2000 Certificate (JQA-QM8374) and IQNet Certificate (JP-JQA-QM8374), and ISO 14001:2004 Certificate (JQA-EM5386) and IQNet Certificate (JP-JQA-EM5386)

### **Reaction Equipment**



Reactor: 8000 L Glass-lined

#### Main Reaction Equipment

Reactors: 50 L to 8000 L / Glass-Lined, Stainless Steel Ultra Low Temperature Reactors (-80 °C): 200 L Hastelloy

Autoclaves: 1 L to 2000 L / Hastelloy, Glass-Lined, Stainless Steel / 20 kg/cm<sup>2</sup> to 200 kg/cm<sup>2</sup> / 150 °C to 300 °C

 Special Reaction Equipment

Continuous Hydrogenation Equipment Electrolysis Equipment Pipe-Reactor



Autoclaves: 100 L to 500 L Glass-Lined, Stainless Steel



Fermentation Tanks: 2000 L Stainless Steel

## **Processing Equipment**



Filter Dryer: 450 L Hastelloy

Main Filters Centrifuges:

12-inch to 48-inch /Aflon, Gum. Stainless Steel Sharples Ultra Centrifuge Pressure Filters:

 $0.28 \text{ m}^2 \text{ to } 3.15 \text{ m}^2 /$ Hastelloy, Polypropylene, Glass-Lined, Stainless Steel



Main Distillation Equipment & Main Concentrators

Single Distillation Equipment: up to 1000 L / Pyrex Glass, Glass-Lined, Stainless Steel Rectification Towers: up to 2000 L / Pyrex Glass, Stainless Steel /up to 45 plates Centrifugal Molecular Distillation Equipment

Centrifugal-Flow Thin-Film Vacuum Evaporator

Sulzer-packed Rectification Towers: 1000 L Stainless Steel 24 plates, 2000 L Stainless Steel 36 plates



Conical Dryers

## Main Dryers

Rotary Vacuum Dryers: up to 600 L / Glass-Lined, Stainless Steel Conical Dryers: up to 3000 L / Glass-Lined. Stainless Steel Freeze Dryers: up to 20 L / Stainless Steel Drum Dryers:

2 m<sup>2</sup> / Stainless Steel



Centrifugal-Flow Thin-Film Vacuum Evaporator

# Quality Control (Quality Test and Quality Maintenance)

High quality products through well-documented methods and procedures

### **Analytical Equipment**

- ICP-MS GC-MS
  - LC-MS
- ICP-AES TOF-MS NMR

UPLC-CAD





## Clean Room

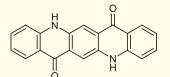


## **Sublimation Purification**

We offer sublimation purification for both ready-made and customized compounds. Please feel free to contact us.

#### **Benefits of TCI**

- Fully integrated custom synthesis service
- · An extensive range of unique sublimation apparatus
  - capable of purifying various compounds by sublimation
  - · scalable from milligrams to kilograms
- Ability to analyze residual metals
- Low-moisture and/or low-oxygen packaging options







Comparison between colors of quinacridone before and after sublimation purification

# **How to Order Custom Synthesis**

#### We are ready to cater to your needs. Please contact us!

- Production of bespoke compounds
- Scale-up production of existing materials
- · Small-scale synthesis for initial screening
- · Continuous multi-ton scale production

Please, feel free to ask any inquiry at the below address.

#### **Pledge of Confidentiality**

TCI is always committed to our confidentiality policy, however, we will also be pleased to sign any non-disclosure or confidentiality agreement if you wish.

#### **Technical Information**

Provided that your synthetic route can be disclosed, we will estimate a total cost based on the disclosed technical information. When additional information or analytical testing is required, we will discuss this with you before adding any extra work to the quotation.

#### Quotation

**Customer Acceptance and Commitment of Manufacture** 

#### Ordering and Customer Service

#### TCI AMERICA

Tel :800-423-8616 / 503-283-1681 Fax :888-520-1075 / 503-283-1987 E-mail :Sales-US@TCIchemicals.com

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#### TCI Deutschland GmbH

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#### **Tokyo Chemical Industry UK Ltd.**

Tel : +44 (0)1865 78 45 60 E-mail : Sales-UK@TCIchemicals.com

#### 梯希爱(上海)化成工业发展有限公司

Tel :800-988-0390 / 021-67121386

Fax : 021-6712-1385 E-mail : Sales-CN@TCIchemicals.com

## Tokyo Chemical Industry (India) Pvt. Ltd.

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